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Machining is any of various processes in which a piece of raw material is cut into a desired final shape and size by a controlled material-removal process. The processes that have this common theme, controlled material removal, are today collectively known as subtractive manufacturing, in distinction from processes of controlled material addition, which are known as additive manufacturing.

### **Machining - Wikipedia**

Samoa Certificate II Fitting and  
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based on:

## **Page 1 of 184**

Fitting and Machining; Welding;  
Requirements . Grade 10 with 50% in  
Mathematics OR Grade 11 with 40% in  
Mathematics. Stand a better chance to  
find work with this qualification.  
Subjects. Fitting & Turning. This subject  
teaches learners how to operate and  
monitor drilling machines, milling  
machines, surface grinding machines  
and lathes. It also ...

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5. Other Machining Operations • Shaping  
and planing – A single-point tool moves  
linearly relative to the work part –  
Shaping – A tool moves – Planing – A  
workpart moves • Broaching –  
Performed by a multiple-tooth cutting  
tool by moving linearly relative to the  
work in the direction of the tool axis. •  
Sawing

## **MACHINING OPERATIONS AND MACHINE TOOLS**

Custom fittings fabricated and manufactured to your specifications. Custom Plastic Fabrication and Plastic Machining Harrison Machine & Plastic can custom fabricate your large diameter pressure, drainage, and duct fittings from PP, PVC, CPVC, HDPE, PVDF, Schedule 40, and Schedule 80 materials.

### **Large Diameter PVC Pipe Fittings & CPVC Pipe Fittings**

Lubricate o-ring and threads on fitting. Step 3. Turn fitting into port finger tight, then torque to the value shown in the following tables. J514 & J1926/3 TORQUE VALUES Dash Straight Straight Adjustable Size Thread Stud Torque Stud Torque-2 5/16-24 6 6-3 3/8-24 6 6-4 7/16-20 9 8-5 1/2-20 14 9-6 9/16-18 18 12-8 3/4-16 27 20-10 7/8-14 36 30

### **Straight Thread Hydraulic Adapters Straight Thread O-Ring ...**

Link to page with all o ring boss port

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dimensions up thru 2" in case you need dimensions of others, or to verify the drawing you have EPCO: SAE Port Specifications The porting tool is definitely the way to go on these because doing them any other way is a time consuming bitch of a job unless its a lathe part. FWIW, the port is not specific to AN fittings.

## **How do you machine AN fittings?!!?!??!!?!???**

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10.3.1 The process which allows for a 90 degree screw head to fit flush with the metal surface is called counter-sinking.  
10.3.2 The feed of a sensitive drilling machine is transmitted by a gear-

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The 24° cone flareless fitting is second only to the 37° flared fitting in popularity, and is the most widely used fitting in Europe. Sometimes called an EO style fitting, the design incorporates a...

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